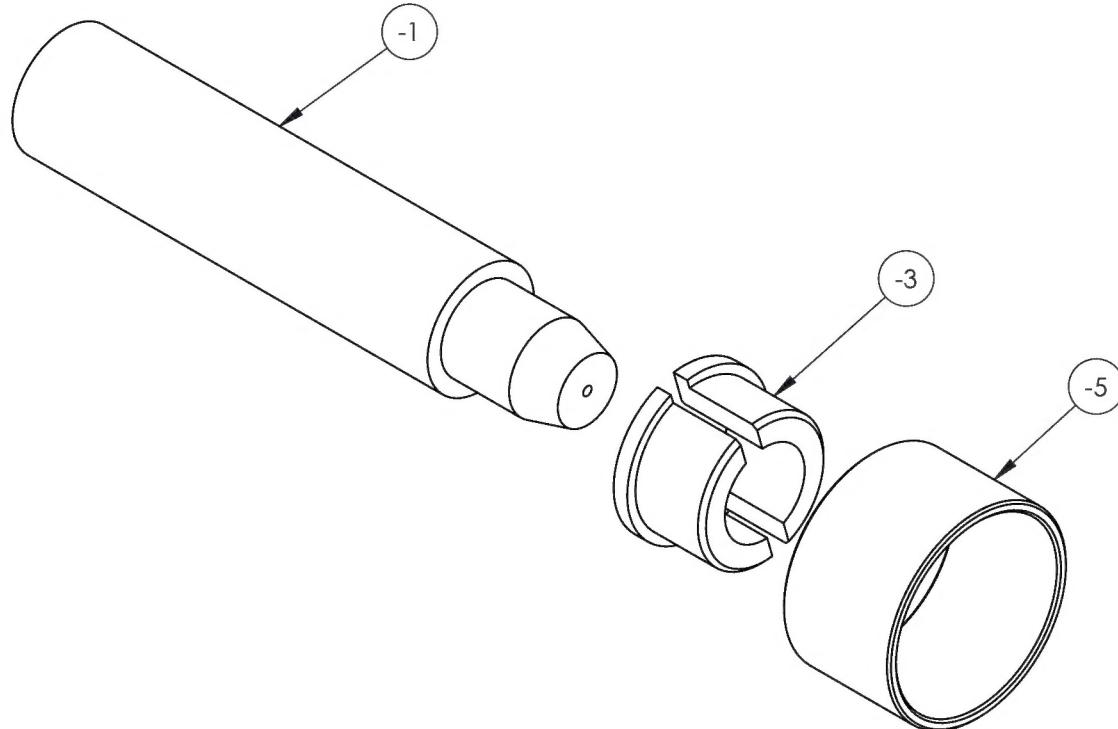


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	-1 ADDED NOTE CENTER POINT OK. -3 & -5 CH'D TOLERANCE ON NON-CRITICAL PARTS. -5 CH'D B/O INFO WAS Ø2-3/4 X 1-3/4 IS Ø2-3/4 O.D. X 1/4 WALL X 1-3/4.	5/9/2014	DPD	GE

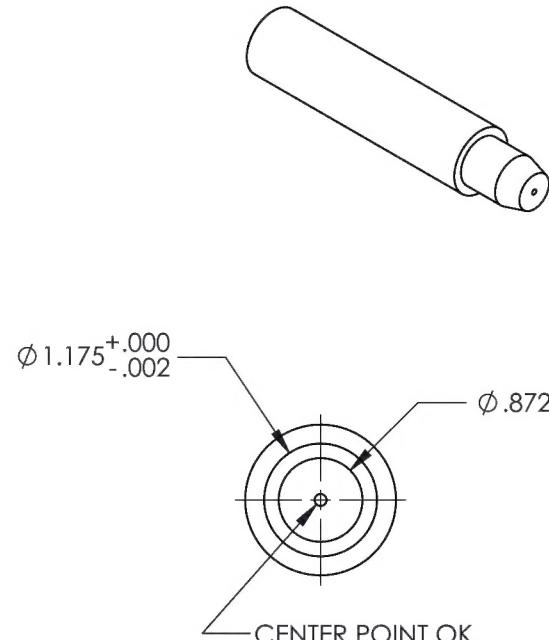
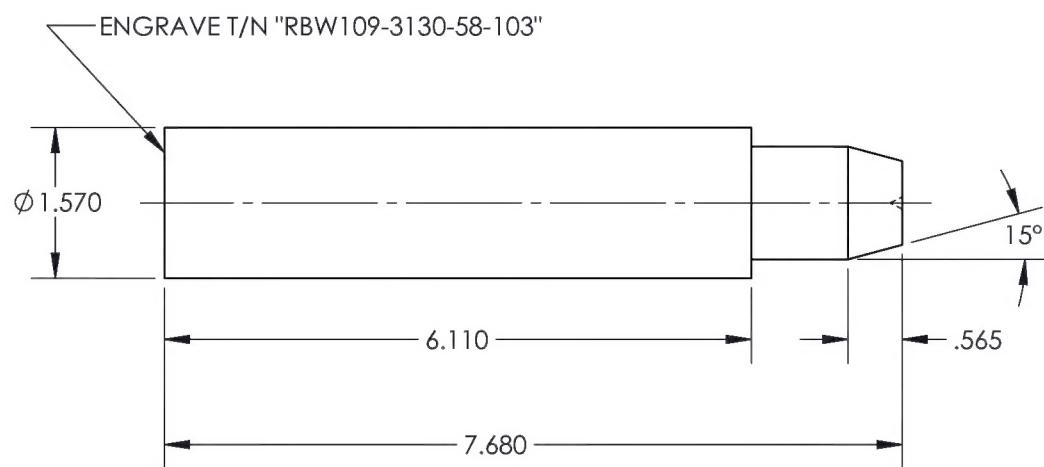


	RED BARN MACHINE	
TITLE		
T/R HUB BUSHINGS REMOVAL		
DWG NO.	RBW109-3130-58-101	REV 1
MATL	DRAWN BY: CLOUGH	
APPROVED <i>D Weil</i>		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
.XXX ± .005 FRACTIONS ± 1/32		
.XX ± .01 ANGLES ± .5°		
.X ± .1		
1. BREAK ALL SHARP EDGES .015 x 45°		
OR .015R		
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
HEAT TREAT FINISH		
SPEC		
USED ON MODEL		
AW109		
SCALE	1:2	DATE 4/20/2012
SHEET 1 OF 4		

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	PUSHER	6061	Ø1-5/8 X 7-13/16	2
			-3	1	CLAMP	6061	Ø2-1/8 X 1-5/16	3
			-5	1	SLEEVE	6061	Ø2-3/4 O.D. X 1/4 WALL X 1-3/4	4
			-7	1	PISTOL CASE	PLASTIC, BLACK	RSR SPORTS #10137	N/S

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	-1 ADDED NOTE CENTER POINT OK.	5/9/2014	DPD	GE



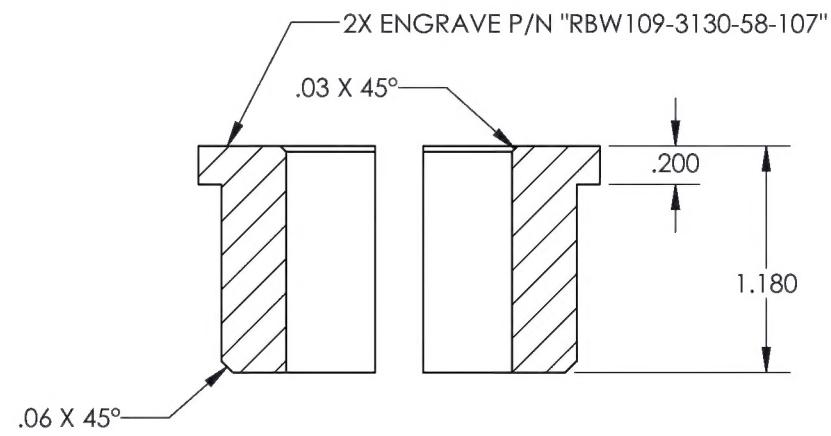
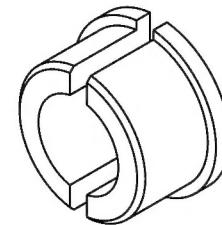
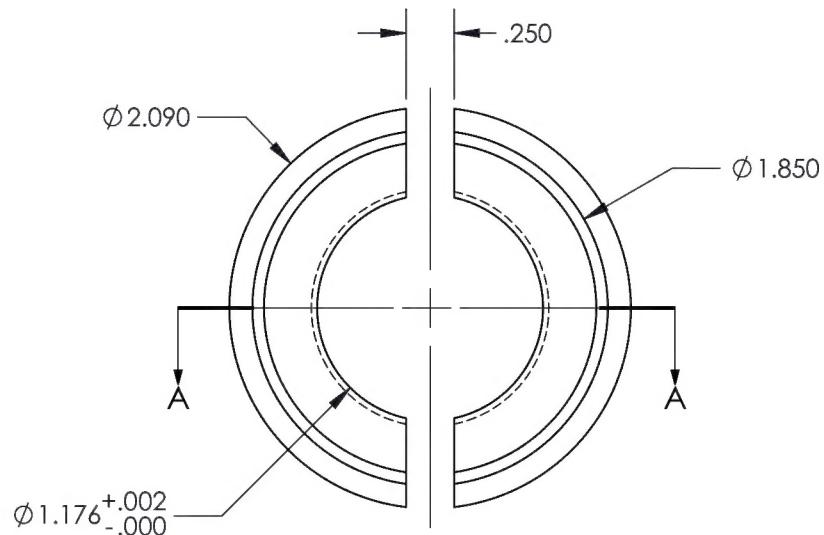
(-1)

PUSHER

RED BARN MACHINE	
TITLE T/R HUB BUSHINGS REMOVAL	
DWG NO.	RBW109-3130-58-101-1
MATL	6061
DRAWN BY:	CLOUGH
APPROVED	<i>D Weil</i>
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± .5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45°	
OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC	MIL-A-8625F, TYPE II, CLASS I
USED ON MODEL	
AW109	
SCALE	1:2
DATE	4/20/2012
SHEET 2 OF 4	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



SECTION A-A

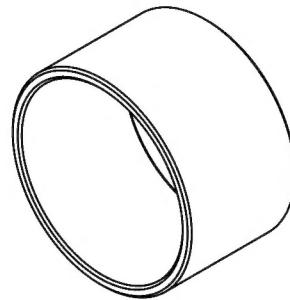
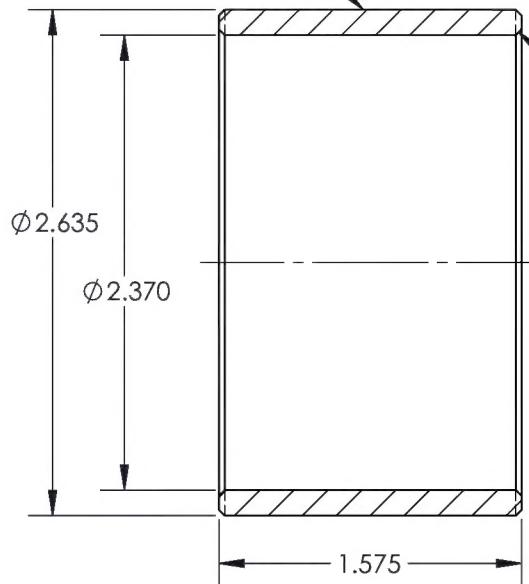
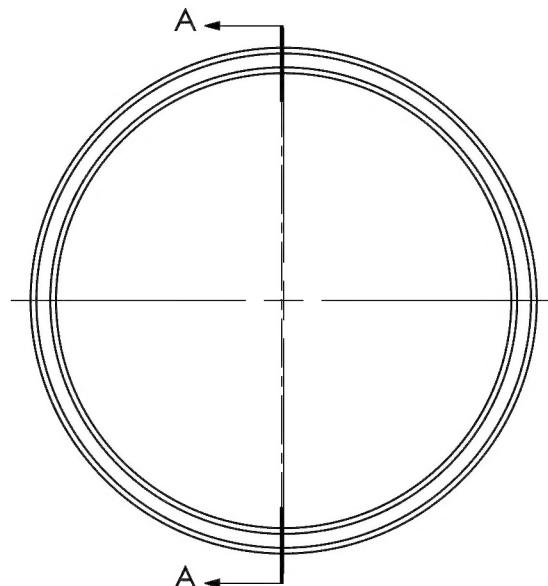
(-3)

CLAMP

RED BARN MACHINE	
TITLE T/R HUB BUSHINGS REMOVAL	
DWG NO. RBW109-3130-58-101-3	REV 1
MATL. 6061	DRAWN BY: CLOUGH D Weil
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/32	
.XX ± .01 ANGLES ± .5°	
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
HEAT TREAT FINISH CLEAR ANODIZE	
SPEC MIL-A-8625F, TYPE II, CLASS I	
USED ON MODEL AW109	
SCALE 1:1	DATE 4/20/2012
SHEET 3 OF 4	

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REV		DESCRIPTION		DATE	INITIAL	APPROVED
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(-5)

SLEEVE

ENGRAVE T/N "RBW109-3130-58-105"
T/N, S/N, "MADE IN USA"

SECTION A-A

	RED BARN MACHINE	
TITLE		REV 1
T/R HUB BUSHINGS REMOVAL		
DWG NO.	RBW109-3130-58-101-5	
MATL	6061	DRAWN BY: CLOUGH
		APPROVED <i>D Weil</i>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
.XXX ± .005	FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01	ANGLES ± .5°	FINISH CLEAR ANODIZE
.X ± .1		SPEC MIL-A-8625F, TYPE II, CLASS I
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		AW109
SCALE	1:1	DATE 4/20/2012
		SHEET 4 OF 4